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Amendment

In the Claims:

Please amend the following claims:

R1

1 (Amended). A method for manufacturing a golf club head having a polymer insert with an indicia thereon, the method comprising:

placing the golf club head within a <u>club containment recess of a</u> base, the golf club head having a front face with a recess and en <u>the polymer</u> insert therein, the base designed to contain the golf club head with the <u>polymer</u> insert exposed for printing thereon;

pad printing the indicia composed of an UV-curable ink directly on the an external surface of the polymer insert while the golf club head is within the club containment recess of the base; and

curing the indicia <u>printed directly on the external surface of the polymer</u>

<u>insert through exposure to artificial UV light for a predetermined time period.</u>

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2 (Amended). A method for manufacturing a golf club head having a polymer insert with an indicia thereon, the method comprising:

placing the golf club head within a <u>club containment recess of a base</u>, the golf club head having a front face with a recess and an <u>the polymer</u> insert therein, the base designed to contain the golf club head with the <u>polymer</u> insert exposed for printing thereon;

pad printing the indicia composed of a heat-curable ink directly on the an external surface of the polymer insert while the golf club head is within the club containment recess of the base; and

curing the indicia <u>printed directly on the external surface of the polymer</u>

<u>insert through heating in a convection oven for a predetermined time period.</u>

by Carx

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3 (Amended) A method for manufacturing a golf club head having a polymer insert with an indicia thereon, the method comprising:

placing the golf club head within a <u>club containment recess of a base</u>, the golf club head having a front face with a recess and an <u>the polymer</u> insert therein, the base designed to contain the golf club head with the <u>polymer</u> insert exposed for printing thereon;

hot stamping the indicia directly on the an external surface of the polymer insert while the golf club head is within the club containment recess of the base; and

cooling <u>indicia hot stamped directly on the external surface of the polymer</u>
<u>insert of the golf club head for a predetermined time period.</u>